

Development of an efficient LOHC technology



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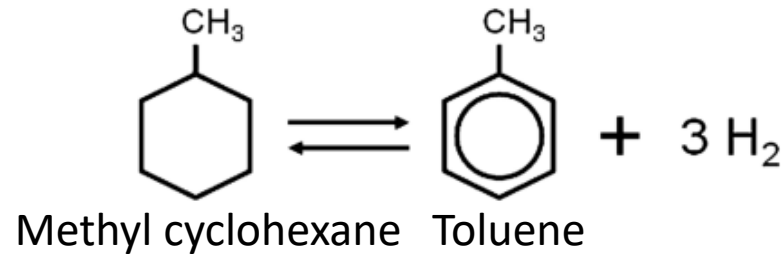
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Presentation of the LOHC technology

- ❑ Liquid Organic Hydrogen Carriers: an example: methyl cyclohexane



- ❑ Volumetric energy density and specific energy:

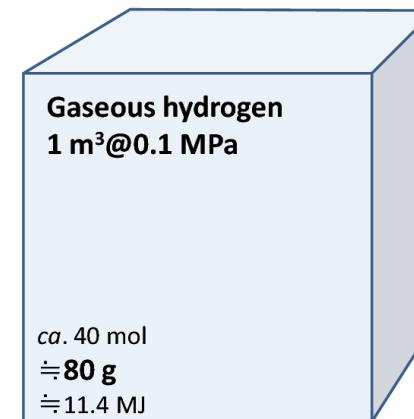
- 1873 kWh/m³
- 2,43 kWh/kg

- ❑ Compared to gasoline:

- 9500 kWh/m³
- 11,1 kWh/kg.

- ❑ A two-axle semi-trailer tanker transports 29 m³ of MCH, which enables the delivery of 1366 kg of H₂, which can be used to refuel 273 fuel cell vehicles with 5 kg hydrogen tanks.

Liquid Organic Hydrogen Carrier (LOHCs)		
Methylcyclohexane (MCH)	18H-Dibenzyltoluene (DBT)	12H-N-ethylcarbazole (NECZ)
 1.7 L ca. 13 mol ≐ 1.3 kg	 1.4 L ca. 4.4 mol ≐ 1.3 kg	 1.5 L ca. 6.7 mol ≐ 1.4 kg



Lq. NH₃
 0.68 L
ca. 27 mol ≐ 450 g
hazardous

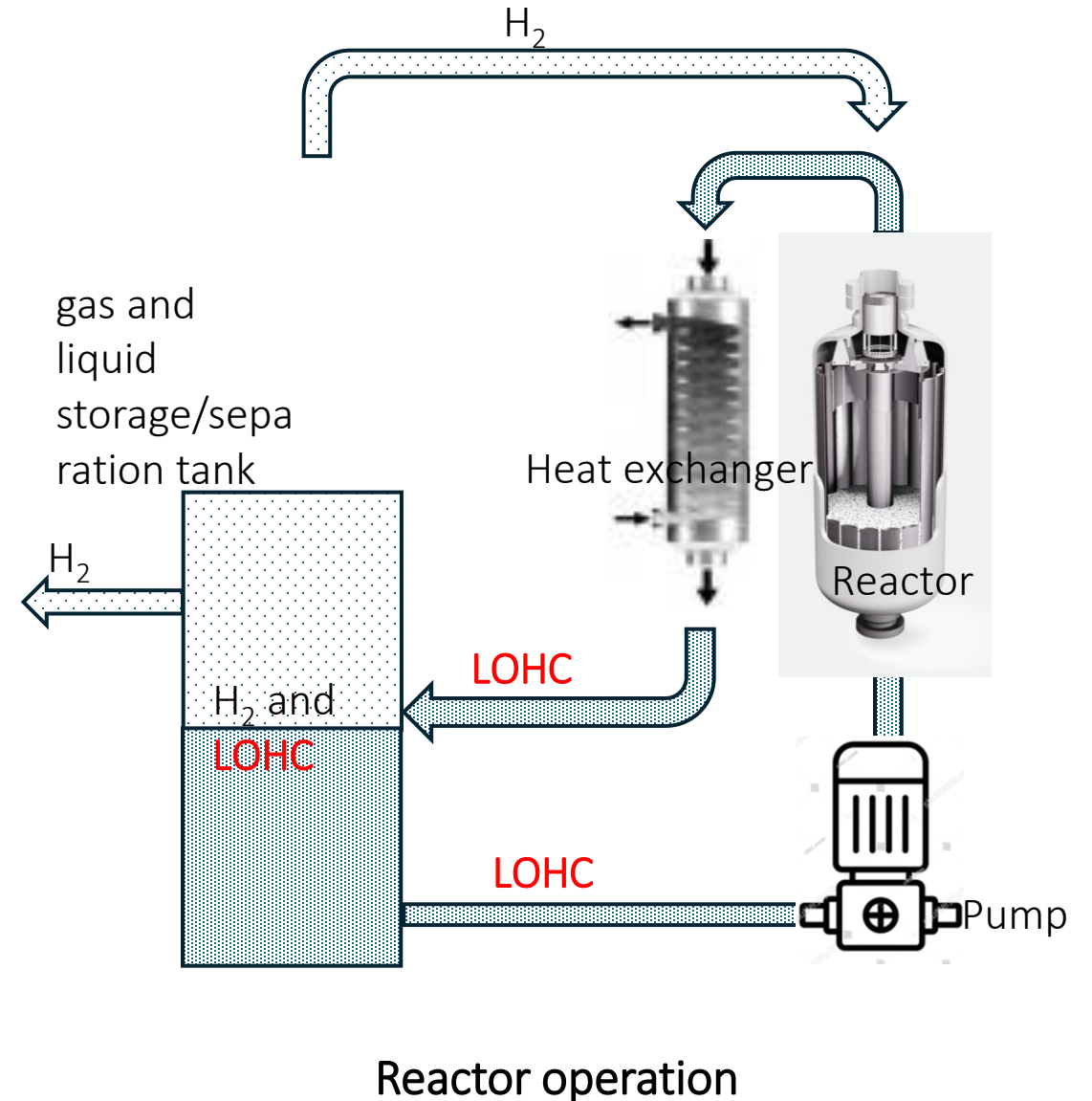
H₂@70 MPa
 1.43 L
ca. 40 mol ≐ 80 g
note that the cylinder is very heavy

Li-ion battery
 6.1 L
11.4 MJ ≐ 16 kg

E-Fuel/SAF
 ca. 0.34 L
11.4 MJ ≐ ca. 256 g

Our goals

- ❑ The creation of LOHC technology with higher energy efficiency than the known, LOHC-based, catalytic hydrogen storage/hydrogen release technologies **advanced heat management**: energy demand of 6 kWh/kg H₂.
- ❑ **Catalytic technology in a loop reactor.**
 - Hydrogenation: at a temperature of 100 - 250 °C and a pressure of 30 - 40 bar H₂.
 - H₂ supply: the pressure is 3 - 7 bar, the temperature of the reactor > 250 °C.
- ❑ New, **non-noble metal-containing, validated catalyst** using wear-resistant ceramics with favorable mechanical properties: high fracture strength and wear resistance.



Partnership

❑ We offer

- Research expertise and infrastructure in the field LOHC technologies
- We are open both for research contracts and partnership in granted projects

❑ Research activities

- Highly durable, selective catalysts with low Pt content for reversible LOHC conversion.
- Development of the loop reactor.

❑ Our technical expertise

- High throughput tests of catalysts in a 6-channel flow-through tubular reactor system.
- Combination of optimization algorithms, with machine learning tools such as PLS and ANNs, RF, XGBoost
- Research service in the field of design, preparation and testing of heterogeneous catalysts.
- Characterization techniques (XRD, TG-DSC, FTIR, TPR and TPO, RAMAN, UV-VIS, particle size analyses, quantification of the number of acid and redox sites, SEM-EDX, TEM-EDX, XPS, electrochemical techniques)

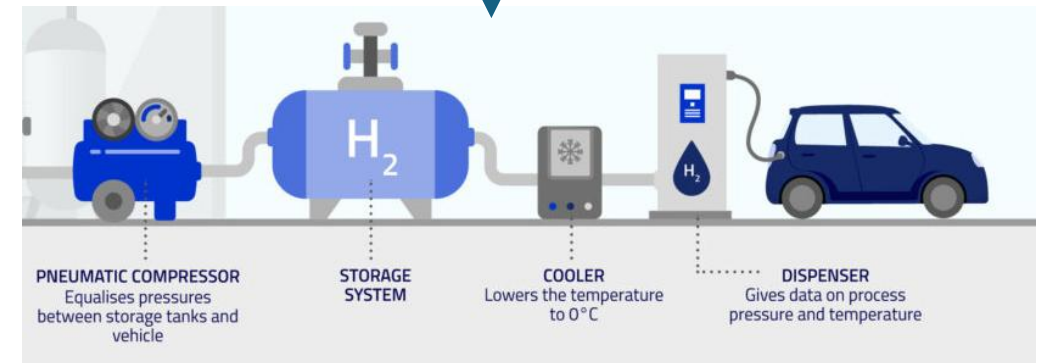
❑ We need **industrial partners**

- In the field of catalyst formulation
- Scaling up catalyst production
- Safety-related operational balance of plant components
- Providing demonstration sites in EU for deployment of the technology

Market opportunities



- ❑ Connection to a hydrogen refueling station (HRS).
 - The LOHC liquid (MCH) is transported to the station by a two-axle semi-trailer tanker (29 m³ MCH) and fills the LOHC storage container
- ❑ Battery-like operation: balancing energy supply and demand of an energy community connected to renewables
 - In LOHC, energy can be stored in the long term without loss: periods of several days or weeks without sunlight can be bridged.



Summary

- ❑ By implementing the heat management of the LOHC, we achieve the energy demand of 6 kWh/kg H₂.
- ❑ We are installing a TRL6 level reactor that operates autonomously in its application environment.
- ❑ We develop long-life technology (over 99% selectivity) and develop low-cost, noble metal-free and durable catalysts.



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